



Segment: 1 **UNH** Max. occ.: 1 Status: M Variant No.: 1  
 Name: MESSAGE HEADER

EDIFACT-Segment	Const.	S	Remarks
<b>UNH</b>	UNH		
<b>0062</b> M an..14 MESSAGE REFERENCE NUMBER	+1	M	No. of message within file
<b>S009</b> M MESSAGE IDENTIFIER			
<b>0065</b> M an..6 Message type identifier	+DELFOR	M	<i>DELFOR = Calloff/Delivery Schedule</i>
<b>0052</b> M an..3 Message type version number	:1	M	<i>1 = version no. 1</i>
<b>0054</b> M an..3 Message type release number	:921	M	<i>912 = standard release 1991</i>
<b>0051</b> M an..2 Controlling agency	:UN	M	<i>UNUN/ECE/TRADE/WP.4, United Nations Standard Messages (UNSM)</i>
<b>0057</b> C an..6 Association assigned code	:ED3'	R	Application code of responsible organization, ED3 = EDIFICE Issue 3

Segment: 2 **BGM** Max. occ.: 1

Status: M Variant No.: 1

Name: BEGINNING OF MESSAGE

EDIFACT-Segment	Const.	S	Remarks
<b>BGM</b>	BGM		
<b>C002</b> C DOCUMENT/MESSAGE NAME			
<b>1001</b> C an..3 Document/message name, coded	+241	R	241 = <i>Calloff/Delivery Schedule</i>
<b>1004</b> C an..35 DOCUMENT/MESSAGE NUMBER	+00124'	R	Transmission Number

Segment: 3    **DTM**    Max. occ.: 1    Status: R    Variant No.: 1  
 Name: DATE/TIME/PERIOD

EDIFACT-Segment	Const.	S	Remarks
<b>DTM</b>	DTM		
<b>C507</b> M			
DATE/TIME/PERIOD			
<b>2005</b> M    an..3	+137	R	<i>137 = Date/Time of Message/Document</i>
Date/time/period qualifier			
<b>2380</b> C    an..35	:19970512	R	Transmission Date
Date/time/period			
<b>2379</b> C    an..3	:102'	R	<i>102 = YYYYMMDD</i>
Date/time/period format qualifier			

Segment group: **SG1** Max. occ.: 10 Status: C Variant No.: 1  
 RFF-DTM  
 Segment: 4 **RFF** Max. occ.: 1 Status: M Variant No.: 1  
 Name: REFERENCE

EDIFACT-Segment	Const.	S	Remarks
<b>RFF</b>	RFF		
<b>C506</b> M REFERENCE			
<b>1153</b> M an..3 Reference qualifier	+ALM	M	<i>ALM = Previous delivery schedule number</i>
<b>1154</b> C an..35 Reference number	:00123'	M	

Segment group: **SG2** Max. occ.: 20 Status: C Variant No.: 1  
 NAD-LOC-SG3  
 Segment: 5 **NAD** Max. occ.: 1 Status: M Variant No.: 1  
 Name: NAME AND ADDRESS

EDIFACT-Segment	Const.	S	Remarks
<b>NAD</b> <b>3035</b> M an..3 PARTY QUALIFIER	NAD +BY	M	<i>BY = Buyer</i>
<b>C082</b> C PARTY IDENTIFICATION DETAILS			
<b>3039</b> M an..17 Party id identification	+89995	M	Identification of the Customer
<b>1131</b> C an..3 Code list qualifier	:		
<b>3055</b> C an..3 Code list responsible agency, coded	:91'	M	<i>91 = Assigned by Seller</i>

Segment group: **SG3** Max. occ.: 5 Status: C Variant No.: 1  
 CTA-COM  
 Segment: 6 **CTA** Max. occ.: 1 Status: O Variant No.: 1  
 Name: CONTACT INFORMATION

EDIFACT-Segment	Const.	S	Remarks
<b>CTA</b> <b>3139</b> O an..3 CONTACT FUNCTION, CODED <b>C056</b> C DEPARTMENT OR EMPLOYEE DETAILS <b>3413</b> C an..17 Department or employee identification <b>3412</b> O an..35 Department or employee	CTA +PD  +  :Buyer'		<i>PD = Contact at Purchasing Dept.</i>        Name of Buyer

Segment group: **SG3** Max. occ.: 5 Status: C Variant No.: 1  
 CTA-COM  
 Segment: 7 **COM** Max. occ.: 5 Status: R Variant No.: 1  
 Name: COMMUNICATION CONTACT

EDIFACT-Segment	Const.	S	Remarks
<b>COM</b>	COM		
<b>C076</b> M COMMUNICATION CONTACT			
<b>3148</b> O an..25 Communication number	+02351/12345		
<b>3155</b> M an..3 Communication channel qualifier	:TE'	O	<i>TE = Telephone</i>

Segment group: **SG2** Max. occ.: 20 Status: C Variant No.: 2  
 NAD-LOC-SG3  
 Segment: 8 **NAD** Max. occ.: 1 Status: O Variant No.: 1  
 Name: NAME AND ADDRESS

EDIFACT-Segment	Const.	S	Remarks
<b>NAD</b>	NAD		
<b>3035</b> M an..3 PARTY QUALIFIER	+DP	M	<i>DP = Delivery Party</i>
<b>C082</b> C PARTY IDENTIFICATION DETAILS			
<b>3039</b> M an..17 Party id identification	+003006	M	No. of Ship-to-Party
<b>1131</b> C an..3 Code list qualifier	:		
<b>3055</b> C an..3 Code list responsible agency, coded	:91	M	<i>91 = Assigned by Seller</i>
<b>C058</b> C NAME AND ADDRESS			
<b>3124</b> M an..35 Name and address line	+		
<b>C080</b> C PARTY NAME			
<b>3036</b> M an..35 Party name	+Leopold Kost		Address/Name
<b>C059</b> C STREET			
<b>3042</b> M an..35 Street and number/P.O. Box	+Wiesenstraß		Address/Street
<b>3164</b> C an..35 CITY NAME	+Lüdenscheid		Address/City
<b>3229</b> C an..9 COUNTRY SUB-ENTITY IDENTIFICATION	+		
<b>3251</b> C an..9 POSTCODE IDENTIFICATION	+58507		Address/City Code
<b>3207</b> C an..3 COUNTRY, CODED	+DE'		Address/Country Code

Segment group: **SG2** Max. occ.: 20 Status: C Variant No.: 3  
 NAD-LOC-SG3  
 Segment: 9 **NAD** Max. occ.: 1 Status: O Variant No.: 1  
 Name: NAME AND ADDRESS

EDIFACT-Segment	Const.	S	Remarks
<b>NAD</b>	NAD		
<b>3035</b> M an..3 PARTY QUALIFIER	+SE	M	<i>Code SE = Seller</i>
<b>C082</b> C PARTY IDENTIFICATION DETAILS			
<b>3039</b> M an..17 Party id identification	+003006	M	Supplier Code
<b>1131</b> C an..3 Code list qualifier	:		
<b>3055</b> C an..3 Code list responsible agency, coded	:92'	M	<i>Code 92 = Assigned by Buyer</i>

Segment: 10 **UNS** Max. occ.: 1 Status: M Variant No.: 1

Name: SECTION CONTROL

EDIFACT-Segment	Const.	S	Remarks
<b>UNS</b> <b>0081</b> M a1 SECTION IDENTIFICATION	UNS +D'	M	<i>D = Separate header and detail sections</i>

Segment group: **SG18** Max. occ.: 9999 Status: C Variant No.: 1  
 LIN-PIA-IMD-MEA-ALI-GIN-GIR-DTM-FTX-SG19-SG20-SG22-SG24  
 Segment: 11 **LIN** Max. occ.: 1 Status: M Variant No.: 1  
 Name: LINE ITEM

EDIFACT-Segment	Const.	S	Remarks
<b>LIN</b>	LIN		
<b>1082</b> C n..6 LINE ITEM NUMBER	+1	R	No. Of Line Item
<b>1229</b> C an..3 ACTION REQUEST/ NOTIFICATION, CODED	+		
<b>C212</b> C ITEM NUMBER IDENTIFICATION			
<b>7140</b> C an..35 Item number	+66550000011 311-01	R	Customer Material Number, followed by revision level
<b>7143</b> C an..3 Item number type, coded	:BP	R	<i>BP = Buyer's part number</i>
<b>1131</b> C an..3 Code list qualifier	:		
<b>3055</b> C an..3 Code list responsible agency, coded	:92'	R	<i>92 = Assigned by Buyer</i>

Segment group: **SG18** Max. occ.: 9999 Status: C Variant No.: 1  
 LIN-PIA-IMD-MEA-ALI-GIN-GIR-DTM-FTX-SG19-SG20-SG22-SG24  
 Segment: 12 **PIA** Max. occ.: 10 Status: D Variant No.: 1  
 Name: ADDITIONAL PRODUCT ID

EDIFACT-Segment	Const.	S	Remarks
<b>PIA</b>	PIA		
<b>4347</b> D an..3 PRODUCT ID FUNCTION QUALIFIER	+1		
<b>C212</b> M ITEM NUMBER IDENTIFICATION			
<b>7140</b> D an..35 Item number	+MO007423		Supplier Material Number
<b>7143</b> D an..3 Item number type, coded	:VP		<i>VP = Vendor's (seller's) part number</i>
<b>1131</b> C an..3 Code list qualifier	:		
<b>3055</b> C an..3 Code list responsible agency, coded	:91'	D	<i>91 = Assigned by Buyer</i>

Segment group: **SG18** Max. occ: 9999 Status: C Variant No.: 1  
 Segment group 18: LIN-PIA-IMD-MEA-ALI-GIN-GIR-DTM-FTX-SG19-SG20-...  
 Segment: 13 **FTX** Max. occ.: 5 Status: C Variant No.: 1  
 Name: FTX, Free Text

EDIFACT-Segment	Const	S	Remarks
<b>FTX</b>	FTX		
<b>4451</b> M an..3 Text Subject, qualifier	+AAI		
<b>4453</b> C an..3 Text function, coded	+		
<b>C107</b> C TEXT REFERENCE			
<b>4441</b> M an..3 Free Text, coded	+		
<b>1131</b> C an..3 Code list , Qualifier	:		
<b>3055</b> C an..3 Responsible agency	:		
<b>C108</b> C TEXT LITERAL			
<b>4440</b> M an..70 Free Text	+Text		
<b>4440</b> C an..70 Free Text	:		
<b>4440</b> C an..70 Free Text	:		
<b>4440</b> C an..70 Free Text	:		
<b>4440</b> C an..70 Free Text	:		
<b>3453</b> C an..3 Language, coded	+DE		

Segment group: **SG19** Max. occ.: 10 Status: C Variant No.: 1  
 RFF-DTM  
 Segment: 14 **RFF** Max. occ.: 1 Status: M Variant No.: 1  
 Name: REFERENCE

EDIFACT-Segment	Const.	S	Remarks
<b>RFF</b>	RFF		
<b>C506</b> M REFERENCE			
<b>1153</b> M an..3 Reference qualifier	+CT	M	<i>CT = Contract number</i>
<b>1154</b> C an..35 Reference number	:551000000110	M	No. of the Scheduling Agreement, followed by 2-digit item no.

Segment group: **SG20** Max. occ.: 50 Status: C Variant No.: 1  
 QTY-SCC-DTM-SG21  
 Segment: 15 **QTY** Max. occ.: 1 Status: M Variant No.: 1  
 Name: QUANTITY

EDIFACT-Segment	Const.	S	Remarks
<b>QTY</b>	QTY		
<b>C186</b> M			
QUANTITY DETAILS			
<b>6063</b> M an..3 Quantity qualifier	+48	M	<i>48 = Received quantity</i>
<b>6060</b> M n..15 Quantity	:400	M	Quantity of last Goods receipt
<b>6411</b> C an..3 Measure unit qualifier	:PCE'	M	<i>PCE = piece</i>

Segment group: **SG20** Max. occ.: 50 Status: C Variant No.: 1  
 QTY-SCC-DTM-SG21  
 Segment: 16 **DTM** Max. occ.: 2 Status: R Variant No.: 1  
 Name: DATE/TIME/PERIOD

EDIFACT-Segment	Const.	S	Remarks
<b>DTM</b>	DTM		
<b>C507</b> M DATE/TIME/PERIOD			
<b>2005</b> M an..3 Date/time/period qualifier	+50	R	50 = Goods Receipt Date/Time
<b>2380</b> C an..35 Date/time/period	:19970412	M	
<b>2379</b> C an..3 Date/time/period format qualifier	:102'	R	102 = YYYYMMDD

Segment group: **SG21** Max. occ.: 10 Status: C Variant No.: 1  
 RFF-DTM  
 Segment: 17 **RFF** Max. occ.: 1 Status: M Variant No.: 1  
 Name: REFERENCE

EDIFACT-Segment	Const.	S	Remarks
<b>RFF</b>	RFF		
<b>C506</b> M			
REFERENCE			
<b>1153</b> M an..3	+AAK	R	<i>AAK = Last Delivery Note</i>
Reference qualifier			
<b>1154</b> C an..35	:230412'	R	No. of the last Delivery Note booked
Reference number			

Segment group: **SG20** Max. occ.: 50 Status: C Variant No.: 2  
 QTY-SCC-DTM-SG21  
 Segment: 18 **QTY** Max. occ.: 1 Status: M Variant No.: 1  
 Name: QUANTITY

EDIFACT-Segment	Const.	S	Remarks
<b>QTY</b>	QTY		
<b>C186</b> M			
QUANTITY DETAILS			
<b>6063</b> M an..3 Quantity qualifier	+70	R	<i>70 = Cumulative quantity received</i>
<b>6060</b> M n..15 Quantity	:12050	R	
<b>6411</b> C an..3 Measure unit qualifier	:PCE'	M	<i>PCE = piece</i>

Segment group: **SG20** Max. occ.: 50 Status: C Variant No.: 3  
 QTY-SCC-DTM-SG21  
 Segment: 19 **QTY** Max. occ.: 1 Status: M Variant No.: 1  
 Name: QUANTITY

EDIFACT-Segment	Const.	S	Remarks
<b>QTY</b>	QTY		
<b>C186</b> M			
QUANTITY DETAILS			
<b>6063</b> M an..3 Quantity qualifier	+83	R	<i>83 = Backorder quantity</i>
<b>6060</b> M n..15 Quantity	:300	R	
<b>6411</b> C an..3 Measure unit qualifier	:PCE'	M	<i>PCE = piece</i>

Segment group: **SG24** Max occ.: 500 Status: C Variant No.: 1  
 Segment group 24: NAD-LOC-FTX-SG25-SG26-SG27-SG29-SG31  
 Segment: 20 **NAD** Max occ.: 1 Status: M Variant No.: 1  
 Name: NAD, Name and Address

EDIFACT-Segment	Const.	S	Remarks
<b>NAD</b> <b>3035</b> M an..3 PARTY QUALIFIER	NAD +ST	R	ST = Ship-To-Party
<b>C082</b> C PARTY IDENTIFICATION DETAILS			
<b>3039</b> M an..17 Party id identification	+001	M	Plant Code
<b>1131</b> C an..3 Code list qualifier	:		
<b>3055</b> C an..3 Code list responsible agency, coded	:92	M	92 = Assigned by Buyer

Segment group: **SG24** Max occ.: 500 Status: C Variante Nr.: 1  
 Segment group 24: NAD-LOC-FTX-SG25-SG26-SG27-SG29-SG31  
 Segment: 21 **LOC** Max occ.: 10 Status: C Variante Nr.: 1  
 Name: LOC, Location

EDIFACT-Segment	Const.	S	Remarks
<b>LOC</b> <b>3227</b> M an..3 LOCATION, QUALIFIER	LOC +11	R	ST = Ship-To-Party
<b>C517</b> C LOCATION			
<b>3225</b> C an..25 Location id	+00001	C	Unloading Point
<b>1131</b> C an..3 Code list qualifier	:		
<b>3055</b> C an..3 Code list responsible agency, coded	:92	C	92 = Assigned by Buyer

Segment group: **SG27** Max. occ.: 50 Status: C Variant No.: 1  
 QTY-SCC-DTM-SG28  
 Segment: 22 **QTY** Max. occ.: 1 Status: M Variant No.: 1  
 Name: QUANTITY

EDIFACT-Segment	Const.	S	Remarks
<b>QTY</b>	QTY		
<b>C186</b> M			
QUANTITY DETAILS			
<b>6063</b> M an..3 Quantity qualifier	+131	R	<i>Code 131 = Delivery quantity</i>
<b>6060</b> M n..15 Quantity	:1200	R	Quantity to be delivered
<b>6411</b> C an..3 Measure unit qualifier	:PCE'	M	<i>PCE = piece</i>

Segment group: **SG27** Max. occ.: 50 Status: C Variant No.: 1  
QTY-SCC-DTM-SG28  
Segment: 23 **SCC** Max. occ.: 1 Status: R Variant No.: 1  
Name: SCHEDULING CONDITIONS

EDIFACT-Segment	Const.	S	Remarks
<b>SCC</b> <b>4017</b> M an..3 DELIVERY PLAN STATUS INDICATOR, CODED	SCC +2'	R	2 = <i>Commitment for manufacturing and material</i>

Segment group: **SG27** Max. occ.: 50 Status: C Variant No.: 1  
 QTY-SCC-DTM-SG28  
 Segment: 24 **DTM** Max. occ.: 2 Status: R Variant No.: 1  
 Name: DATE/TIME/PERIOD

EDIFACT-Segment	Const.	S	Remarks
<b>DTM</b>	DTM		
<b>C507</b> M DATE/TIME/PERIOD			
<b>2005</b> M an..3 Date/time/period qualifier	+2	R	2 = <i>Delivery Date/Time</i>
<b>2380</b> C an..35 Date/time/period	:19970813	M	
<b>2379</b> C an..3 Date/time/period format qualifier	:102'	R	102 = <i>YYYYMMDD</i>

Segment group: **SG27** Max. occ.: 50 Status: C Variant No.: 3  
 QTY-SCC-DTM-SG28  
 Segment: 25 **QTY** Max. occ.: 1 Status: M Variant No.: 1  
 Name: QUANTITY

EDIFACT-Segment	Const.	S	Remarks
<b>QTY</b>	QTY		
<b>C186</b> M			
QUANTITY DETAILS			
<b>6063</b> M an..3 Quantity qualifier	+131	R	<i>Code 131 = Delivery quantity</i>
<b>6060</b> M n..15 Quantity	:10000		Quantity to be delivered
<b>6411</b> C an..3 Measure unit qualifier	:PCE'	M	<i>PCE = piece</i>

Segment group: **SG27** Max. occ.: 50 Status: C Variant No.: 3  
QTY-SCC-DTM-SG28  
Segment: 26 **SCC** Max. occ.: 1 Status: R Variant No.: 1  
Name: SCHEDULING CONDITIONS

EDIFACT-Segment	Const.	S	Remarks
<b>SCC</b> <b>4017</b> M an..3 DELIVERY PLAN STATUS INDICATOR, CODED	SCC +4'	R	4 = <i>Planning/forecast</i>

Segment group: **SG27** Max. occ.: 50 Status: C Variant No.: 3  
 QTY-SCC-DTM-SG28  
 Segment: 27 **DTM** Max. occ.: 2 Status: M Variant No.: 1  
 Name: DATE/TIME/PERIOD

EDIFACT-Segment	Const.	S	Remarks
<b>DTM</b>	DTM		
<b>C507</b> M			
DATE/TIME/PERIOD			
<b>2005</b> M an..3 Date/time/period qualifier	+2	R	2 =Delivery Date/Time
<b>2380</b> C an..35 Date/time/period	:19970901	M	
<b>2379</b> C an..3 Date/time/period format qualifier	:102'	R	102 = YYYYMMDD

Segment: 28 **UNS** Max. occ.: 1 Status: M Variant No.: 1

Name: SECTION CONTROL

EDIFACT-Segment	Const.	S	Remarks
<b>UNS</b> <b>0081</b> M a1 SECTION IDENTIFICATION	UNS +S'	M	<i>S = Separate detail and summary sections</i>

Segment: 29 **UNT** Max. occ.: 1 Status: M Variant No.: 1

Name: MESSAGE TRAILER

EDIFACT-Segment	Const.	S	Remarks
<b>UNT</b>	UNT		
<b>0074</b> M n..6 NUMBER OF SEGMENTS IN A MESSAGE	+31	M	
<b>0062</b> M an..14 MESSAGE REFERENCE NUMBER	+1'	M	

**Example:**

UNB+UNOA:2+++011001:1212+0++DELFOR  
UNH+1+DELFOR:1:921:UN  
BGM+241+14  
DTM+137:20010928:102  
RFF+ALM:13  
NAD+BY+21870720::91  
CTA+PD+:Mr.Buyer  
COM+0231/123:TE  
NAD+SE+003006::92++SELLER+STR.11+BERLIN++13629+DE  
CTA+PD  
COM+030/98765:TE  
COM+03098766:FX  
NAD+DP+21870720::91++LEOPOLD KOSTAL+WIESENSTR. 47+LÜDENSCHIED++58507+DE  
UNS+D  
LIN+1+++66550000011311-01:BP::92  
PIA+1+TESTIDLIEF:VP  
FTX+AAI+++Text:Text:Text:Text:Text+DE  
RFF+CT:105510000001  
QTY+48:16320:PCE  
DTM+50:20010827:102  
RFF+AAK:RH376896  
QTY+70:81600:PCE  
QTY+83:100:PCE  
NAD+ST:001::92  
LOC+11+00001::92  
QTY+131:14880:PCE  
SCC+2  
DTM+2:20011008:102  
QTY+131:3840:PCE  
SCC+2  
DTM+2:20011017:102  
QTY+131:19680:PCE  
SCC+2  
DTM+2:20011020:102  
QTY+131:14400:PCE  
SCC+3  
DTM+2:20011102:102  
QTY+131:10560:PCE  
SCC+3  
DTM+2:20011115:102  
QTY+131:10080:PCE  
SCC+4  
DTM+2:20011127:102  
QTY+131:17280:PCE  
SCC+4  
DTM+2:20011212:102  
QTY+131:7200:PCE  
SCC+4  
DTM+2:20020520:102  
QTY+131:9120:PCE  
SCC+4  
DTM+2:20020617:102  
UNS+S  
UNT+52+1  
UNZ+1+0